ENGAGE™ PV 8660
Polyolefin Elastomer

Overview

ENGAGE™ PV 8660 Polyolefin Elastomer is an ethylene-octene copolymer that offers excellent performance in photovoltaic module encapsulant applications.

ENGAGE™ PV 8660 provides high transmittance, excellent electrical properties, and exceptional anti-damp heat aging, anti-UV aging, and weather resistance properties.

Main Characteristics:

- Pellet form
- High volume resistivity
- High transmittance
- Low water vapor transmission rate
- Exceptional anti-damp heat aging, anti-UV aging, and weather resistance when cured

Applications:

- Photovoltaic module encapsulant

Physical	Nominal Value	(English)	Nominal Value	(SI)	Test Method
Density	0.872	g/cm³	0.872	g/cm³	ASTM D792
Melt Index (190°C/2.16 kg)	4.8	g/10 min	4.8	g/10 min	ASTM D1238
Mooney Viscosity (ML 1+4, 250°F (121°C))	8	MU	8	MU	ASTM D1646
Mechanical	**Nominal Value**	**(English)**	**Nominal Value**	**(SI)**	**Test Method**
Tensile Modulus - 100% Secant [1] (Compression Molded)	334	psi	2.30	MPa	ASTM D638
Tensile Strength [1] (Break, Compression Molded)	827	psi	5.70	MPa	ASTM D638
Tensile Elongation [1]					ASTM D638
Break, Compression Molded	1100	%	1100	%	
Flexural Modulus					ASTM D790
1% Secant : Compression Molded	1580	psi	10.9	MPa	
2% Secant : Compression Molded	1570	psi	10.8	MPa	
Elastomers	**Nominal Value**	**(English)**	**Nominal Value**	**(SI)**	**Test Method**
Tear Strength [2]	212	lbf/in	37.1	kN/m	ASTM D624
Hardness	**Nominal Value**	**(English)**	**Nominal Value**	**(SI)**	**Test Method**
Durometer Hardness					ASTM D2240
Shore A, 1 sec, Compression Molded	66		66		
Shore D, 1 sec, Compression Molded	17		17		
Thermal	**Nominal Value**	**(English)**	**Nominal Value**	**(SI)**	**Test Method**
Glass Transition Temperature	-63.4	°F	-53.0	°C	Dow Method
Vicat Softening Temperature	98.6	°F	37.0	°C	ASTM D1525
Melting Temperature (DSC) [3]	162	°F	72.0	°C	Dow Method
Peak Crystallization Temperature (DSC)	111	°F	44.0	°C	Dow Method
Electrical	**Nominal Value**	**(English)**	**Nominal Value**	**(SI)**	**Test Method**
Volume Resistivity	> 1.0E+15	ohms·cm	> 1.0E+15	ohms·cm	Dow Method

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

[1] 20 in/min (510 mm/min)

[2] Die C

[3] 10°C/min

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