



Dow Packaging & Specialty Plastics

Product Data Sheet

ELVAX™ CE9619-1

Ethylene Vinyl Acetate Copolymer

General Information

Product Description ELVAX™ CE9619-1 is an extrudable ethylene-vinyl acetate copolymer resin concentrate designed to modify the surface properties of films or coatings of ELVAX™ resins or other compatible polymers. This is a concentrated masterbatch product and is designed to be blended with the resin to be modified. This concentrate contains 20 wt.% antiblock and 7 wt.% slip additives. It is available in pellet form for use in conventional extrusion equipment designed to process polyethylene resins.

Status

Material Status Commercial: Active

Typical Characteristics

Composition 73% By Weight of an 18 % By Weight Vinyl Acetate comonomer content resin

Thermal Stabilizer: BHT antioxidant
7% By Weight Amide based slip agent
20% By Weight Inorganic antiblock agent

Features This is a concentrated masterbatch product and is designed to be blended with other polymers. This resin is not intended to be extruded in its pure form.

Applications This resin is designed to modify the surface properties of films or coatings of ELVAX™ resins or other compatible polymers.

Typical Properties

Physical	Nominal Values	Test Method(s)	
*Density ()	1.06 g/cm ³	ASTM D792	ISO 1183
*Melt Flow Index (190°C/2.16kg)	3.8 g/10 min	ASTM D1238	ISO 1133
Thermal	Nominal Values	Test Method(s)	
*Melting Point (DSC)	87 °C (188.6 °F)	ASTM D3418	ISO 3146

Processing Information

***Maximum Processing Temperature** 235 °C (455 °F)

General Processing Information ELVAX™ resins can be used in conventional extrusion equipment designed to process polyethylene resins. However, corrosion-protected barrels, screws, adapters, and dies are recommended, since, at sustained melt temperatures above 235°C (455°F) ethylene-vinyl acetate (EVA) resins may thermally degrade and release corrosive by-products.

FDA Status Information ELVAX™ CE9619-1 resin concentrate is designed to modify the surface properties of films or coatings of ELVAX™ Resins or other compatible polymers. This is a concentrated masterbatch product and is designed to be blended with the resin to be modified.

ELVAX™ CE9619-1 resin concentrate complies with Food and Drug Administration Regulation 21 CFR 177.1350(a)(1) - - Ethylene-vinyl acetate copolymers, subject to the limitations and requirements therein. This Regulation describes polymers that may be used in contact with food, subject to the finished food-contact article meeting the extractive limitations under the intended conditions of use, as shown in paragraph (b)(1) of the Regulation.

The information and certifications provided herein are based on data we believe to be reliable, to the best of our knowledge. The information and certifications apply only to the specific material designated herein as sold by Dow and do not apply to use in any process or in combination with any other material. They are provided at the request of and without charge to our customers. Accordingly, Dow cannot guarantee or warrant such certifications or information and assumes no liability for their use.

Regulatory Information

For information on regulatory compliance outside of the U.S.A., consult your local Dow representative.

Safety & Handling

For information on appropriate Handling & Storage of this polymeric resin, please refer to the material Safety Data Sheet.

A Product Safety Bulletin, material Safety Data Sheet, and/or more detailed information on extrusion processing and/or compounding of this polymeric resin for specific applications are available from your Dow representative.

Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products - from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

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For further information contact your Dow sales or technical representative to request a Medical Application Review Request Form. Additional details of Dow's Medical Applications Policy are available at:

<https://www.dow.com/en-us/support/product-safety.html>

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Harmful Applications Policy

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http://www.dow.com/products_services

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P&SP Disclaimer

Additional Information

To contact Dow via Toll-Free or Local Toll phone numbers in specific countries, please see the following webpage:

<https://www.dow.com/en-us/support/contact-representative.html>

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