

Description

BF970MO is a heterophasic copolymer. This product is characterized by an optimum combination of very high stiffness and high impact strength.

This grade uses Borealis Nucleation Technology (BNT) to increase productivity by cycle time reduction. BNT in combination with excellent stiffness and good flow properties creates a high potential for wall-thickness reduction. Products originating from this grade have very good demoulding properties, well-balanced mechanical properties, excellent dimension consistency with respect to different colors and good organoleptic properties.

CAS-No. 9010-79-1

Applications

Crates and boxes Technical parts
Pails

Special Features

High stiffness Good flow behaviour High impact strength

Physical Properties

Property	Typical Value Data should not be used for	Test Method specification work	
Density	905 kg/m³	ISO 1183	
Melt Flow Rate (230 °C/2,16 kg)	20 g/10min	ISO 1133	
Flexural Modulus	1.450 MPa	ISO 178	
Tensile Modulus (50 mm/min)	1.500 MPa	ISO 527-2	
Tensile Strain at Yield (50 mm/min)	5 %	ISO 527-2	
Tensile Stress at Yield (50 mm/min)	27 MPa	ISO 527-2	
Heat Deflection Temperature (0,45 MPa) ¹	102 °C	ISO 75-2	
Charpy Impact Strength, notched (23 °C)	8 kJ/m²	ISO 179/1eA	
Charpy Impact Strength, notched (-20 °C)	4,5 kJ/m²	ISO 179/1eA	

¹ Measured on injection moulded specimens acc. to ISO 1873-2

Processing Techniques

This product is easy to process with standard injection moulding machines.

Following parameters should be used as guidelines:

Melt temperature 210 - 260 °C Holding pressure 200 - 500 bar Mould temperature 10 - 30 °C

Minimum to avoid sink marks.





Injection speed

As high as possible.

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

Storage

BF970MO should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

Recovery and disposal of polyolefins Information on emissions from processing and fires "Safety data sheet" / "Product safety information sheet" Statement on compliance to food contact regulations





Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

No liability can be accepted in respect of the use of any Borealis product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above.

