

Description

BorPure RJ766MO is a specially modified high MFR transparent polypropylene random copolymer based on proprietary Borealis Nucleation Technology (BNT), with an excellent organoleptic performance. No tainting of taste & odour of food products and a faster crystallization speed offer benefits towards all parts of the value chain. It is designed for high-speed injection moulding and contains nucleating and demoulding additives.

CAS-No. 9010-79-1

Applications

Pails House ware and thin wall packaging

Square containers Closures

Special Features

Excellent organoleptic properties Good stiffness and impact balance

Very good transparency

Physical Properties

| Property | Typical Value Data should not be used for | Test Method specification work | |
|--------------------------------------------|-------------------------------------------|--------------------------------|--|
| Density | 905 kg/m³ | ISO 1183 | |
| Melt Flow Rate (230 °C/2,16 kg) | 70 g/10min | ISO 1133 | |
| Flexural Modulus | 1.050 MPa | ISO 178 | |
| Tensile Modulus (50 mm/min) | 1.150 MPa | ISO 527-2 | |
| Tensile Strain at Yield (50 mm/min) | 12 % | ISO 527-2 | |
| Tensile Stress at Yield (50 mm/min) | 29 MPa | ISO 527-2 | |
| Heat Deflection Temperature (0,45 N/mm²) 1 | 75 °C | ISO 75-2 | |
| Charpy Impact Strength, notched (23 °C) | 4,5 kJ/m ² | ISO 179/1eA | |

¹ Measured on injection moulded specimens acc. to ISO 1873-2

Processing Techniques

BorPure RJ766MO is easy to process with standard injection moulding machines.

Following parameters should be used as guidelines:

 $\begin{array}{lll} \mbox{Melt temperature} & 210 - 260 \ \mbox{°C} \\ \mbox{Holding pressure} & 200 - 500 \mbox{ bar} \\ \mbox{Mould temperature} & 15 - 40 \ \mbox{°C} \\ \mbox{Injection speed} & \mbox{High} \\ \end{array}$

Minimum to avoid sink marks.

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

BorPure is a trademark of the Borealis group.

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Storage

BorPure RJ766MO should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

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