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SECCO GPPS152

General Purpose Polystyrene Resin

Product description

GPPS152 retains good fluidity and mould release and allows excellent transparency and gloss.

Product characteristics

Typical properties

Properties	Test method	Test condition	Units	Typical values
Melt flow rate	ISO1133	200°C/5kg	g/10min	3.8
Tensile strength at yield	ISO527-2	50mm/min	MPa	52
Tensile strength at break	ISO527-2	50mm/min	%	2
Tensile elongation at break	ISO178	2mm/min	MPa	3200
Flexural modulus	ISO178	2mm/min	MPa	82
Flexural strength	ISO179	23°C/1eU	kJ/m ²	9
Notched Izod impact strength	ISO306	B50/oil	°C	101
Vicat softening temperature	ISO75-2	1.8Mpa	°C	79
Heat distortion temperature	ISO1183		kg/ m ³	1040
Rockwell hardness	ISO13468-1		%	90
Density	ISO62			<0.1
Water absorption	UL 94		Class	94HB
UL flammability	ISO294-4		%	0.4-0.6

1) Values given are typical and should not be interpreted as specification.

2) Typical application of GPPS152 is injection molding. It is suggested that the injection temperature should be set at 180°C-240°C, and mould temperature at 30-60°C.

Additional information

Application

Refrigerator interior parts, fruit and vegetable boxes and other large products.

Product compliance

GPPS152 complies with the national hygienic standard for polystyrene resin used as food packaging, FDA regulation CFR 177.1640(c) (1) and the RoHS Directive 2002/95/EC. However, the customer is still responsible for determining whether the fabricated product is in compliance with applicable laws and regulations.

Safety and material handling

SECCO polystyrene resin has a very low degree of toxicity under normal conditions of use. Please contact your SECCO representative or the local suppliers for more detailed information and/or Material Safety Data Sheet (MSDS) for the specific grade of interest.

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