

ISO 1133

IEC 62631-3-2

IEC 60243-1

UL 746A

HOSTAFORM® C 27021 XAP®2 LS

Low Emission UV stabilized

Polyacetalcopolymer Easy flow injection molding grade with reduced emissions especially for automotive interior application. With Improved UV resistance Burning rate according to FMVSS 302 < 100 mm/min (1 mm thickness) Emission according to VDA 275 < 5 mg/kg.

24 cm³/10min

Rheological properties

Melt volume-flow rate

Surface resistivity

Comparative tracking index

Electric strength

Their verame new rate		-	100 1100
Temperature	190		
Load	2.16	kg	
Moulding shrinkage, parallel	2.1	%	ISO 294-4, 2577
Moulding shrinkage, normal	2.0	%	ISO 294-4, 2577
Typical mechanical properties			
Tensile Modulus	2750	MPa	ISO 527-1/-2
Yield stress, 50mm/min		MPa	ISO 527-1/-2
Yield strain, 50mm/min	7.5		ISO 527-1/-2
Nominal strain at break	17		ISO 527-1/-2
Flexural Modulus	2600		ISO 178
Tensile creep modulus, 1h	2400	MPa	ISO 899-1
Tensile creep modulus, 1000h		MPa	ISO 899-1
Charpy impact strength, 23°C		kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C		kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C		kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	5.5	kJ/m²	ISO 179/1eA
Thermal properties			
Melting temperature, 10 ° C/min	166	°C	ISO 11357-1/-3
Coeff. of linear therm. expansion, parallel		E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal		E-6/K	ISO 11359-1/-2
Electrical properties			
Relative permittivity, 100Hz	4		IEC 62631-2-1
Relative permittivity, 1MHz	4		IEC 62631-2-1
Dissipation factor, 100Hz		E-4	IEC 62631-2-1
Dissipation factor, 1MHz		E-4	IEC 62631-2-1
Volume resistivity		Ohm.m	IEC 62631-3-1
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1E14 Ohm

PLC 0 PLC

35 kV/mm



Other properties

Humidity absorption, 2mm	0.2 %	Sim. to ISO 62
Water absorption, 2mm	0.65 %	Sim. to ISO 62
Density	1410 kg/m³	ISO 1183

Injection

Drying Temperature	100 - 120 °C
Drying Time, Dehumidified Dryer	3 - 4 h
Processing Moisture Content	0.15 %
Screw tangential speed	0.2 - 0.21 m/s
Max. mould temperature	80 - 120 °C
Back pressure	4 MPa
Injection speed	slow-medium

Additional information

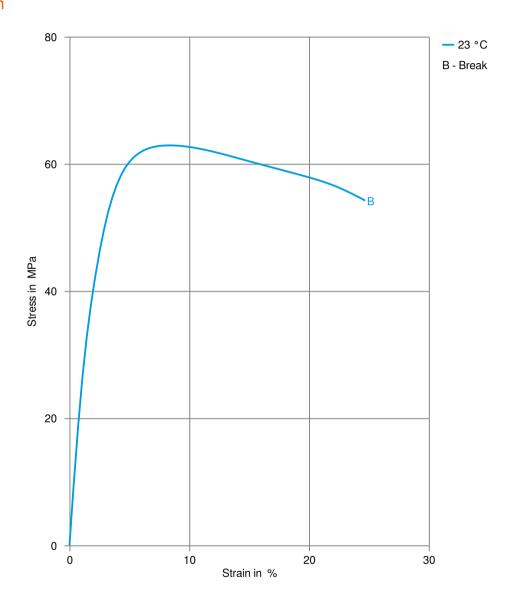
Injection molding

Standard injection moulding machines with three phase (15 to 25 D) plasticating screws will fit.

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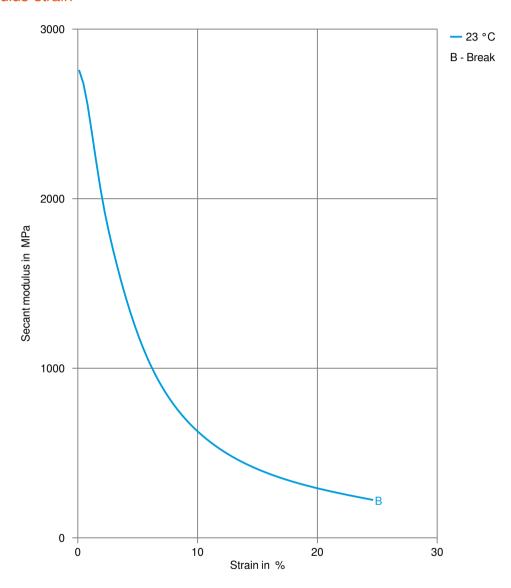
Stress-strain



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Secant modulus-strain



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Processing Texts

Pre-drying recommended

Injection molding Standard injection moulding machines with three phase (15 to 25 D)

plasticating screws will fit.

Injection molding Preprocessing

To achive low emission values pre drying using a recirculating air dryer (100 to

120 °C / max. 40 mm layer / 3 to 6 hours) is recommended.

Max. Water content 0,1 %

Injection molding Postprocessing Conditioning e.g. moisturizing is not necessary.

Other Approvals

Other Approvals

OEM	Specification	Additional Information
Mercedes-Benz Group (Daimler)	DBL 5404	BQF
Mercedes-Benz Group (Daimler)	DBL 5410	
Renault		No spec listed
VW Group	TL 524 76	

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