

Injection molding grade; reinforced with ca. 10 % glass spheres

Chemical abbreviation according to ISO 1043-1: POM Molding compound ISO 29988- POM-K, M-GNR, 03-002, GB10 POM copolymer Injection molding type, reinforced with ca. 10 % glass spheres; high resistance to thermal and oxidative degradation. UL-registration in natural and a thickness more than 0.81 mm, in black and a thickness more than 1.5 mm, as UL94 HB, temperature index UL 746 B for a thickness of 2 mm, electrical 105 °C, mechanical 95 °C (tensile impact) and 100 °C (tensile). Burning rate ISO 3795 and FMVSS 302 < 100 mm/min for a thickness more than 1 mm. Ranges of applications: for low-warpage molded parts with higher rigidity and hardness. FMVSS = Federal Motor Vehicle Safety Standard (USA) UL = Underwriters Laboratories (USA)

Product information

Part Marking Code	POM		ISO 11469
Rheological properties			
Melt volume-flow rate	9	cm ³ /10min	ISO 1133
Temperature	190		
Load	2.16	kg	
Moulding shrinkage, parallel	2.0	%	ISO 294-4, 2577
Moulding shrinkage, normal	1.7	%	ISO 294-4, 2577
Typical mechanical properties			
Tensile Modulus	3100	MPa	ISO 527-1/-2
Yield stress, 50mm/min	52	MPa	ISO 527-1/-2
Yield strain, 50mm/min	7.5	%	ISO 527-1/-2
Nominal strain at break	17	%	ISO 527-1/-2
Flexural Modulus	3000	MPa	ISO 178
Tensile creep modulus, 1h	2800	MPa	ISO 899-1
Tensile creep modulus, 1000h	1500	MPa	ISO 899-1
Charpy impact strength, 23°C		kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C		kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	4	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C		kJ/m²	ISO 179/1eA
Ball indentation hardness, H 358/30	160	MPa	ISO 2039-1
Thermal properties			
Melting temperature, 10°C/min	166	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	108	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h, 50N	151	°C	ISO 306
Coeff. of linear therm. expansion, parallel	110	E-6/K	ISO 11359-1/-2
Thermal conductivity of melt	0.195	W/(m K)	Internal
Spec. heat capacity of melt	1870	J/(kg K)	Internal

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Internal

HOSTAFORM® C 9021 GV3/10

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	UL 94
Thickness tested	1.5 mm	UL 94
Burning Behav. at thickness h	HB class	UL 94
Thickness tested	0.81 mm	UL 94
UL recognition	yes	UL 94

Electrical properties

Relative permittivity, 100Hz	4.3	IEC 62631-2-1
Relative permittivity, 1MHz	4.1	IEC 62631-2-1
Dissipation factor, 100Hz	150 E-4	IEC 62631-2-1
Dissipation factor, 1MHz	60 E-4	IEC 62631-2-1
Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E14 Ohm	IEC 62631-3-2
Electric strength	35 kV/mm	IEC 60243-1
Comparative tracking index	PLC 0 PLC	UL 746A

Other properties

Humidity absorption, 2mm	0.15 %	Sim. to ISO 62
Water absorption, 2mm	0.8 %	Sim. to ISO 62
Density	1470 kg/m³	ISO 1183
Density of melt	1250 kg/m³	Internal

Injection

Drying Temperature	100 - 120 °C	
Drying Time, Dehumidified Dryer	3-4 h	
Processing Moisture Content	0.15 %	
Screw tangential speed	0.2 - 0.21 m/s	
Max. mould temperature	80 - 120 °C	
Back pressure	2 MPa	ı
Injection speed	slow	
Ejection temperature	140 °C	

Characteristics

Additives Release agent

Additional information

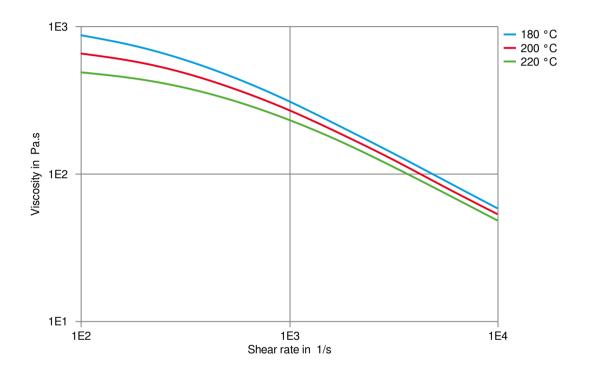
Injection molding Standard injection moulding machines with three phase (15 to 25 D)

plasticating screws will fit.

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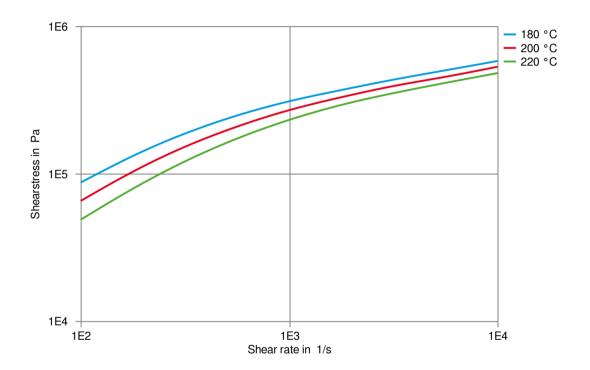
Viscosity-shear rate



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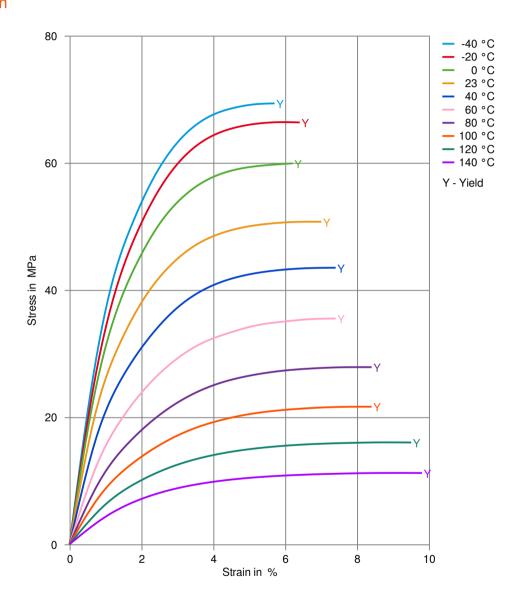
Shearstress-shear rate



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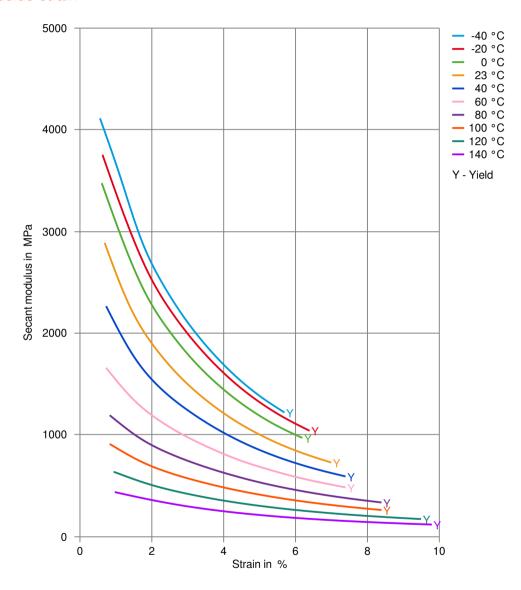
Stress-strain



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Secant modulus-strain



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Processing Texts

Pre-drying Drying is not normally required. If material has come in contact with moisture

through improper storage or handling or through regrind use, drying may be

necessary to prevent splay and odor problems.

Longer pre-drying times/storage The product can then be stored in standard conditions until processed.

Injection molding Standard injection moulding machines with three phase (15 to 25 D)

plasticating screws will fit.

Injection molding Preprocessing General drying is not necessary due to low moisture absorption of

the resin.

In case of bad storage conditions (water contact or condensed water) the use of a recirculating air dryer (100 to 120 °C / max. 40 mm

layer / 3 to 6 hours) is recommended.

Max. Water content 0,2 %

Injection molding Postprocessing Conditioning e.g. moisturizing is not necessary.

Other Approvals
Other Approvals

OEM	Specification
Continental	TST N 055 54.13

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Revised: 2023-07-28 Source: Celanese Materials Database

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