

Low Emission

POM copolymer

Product with reduced emissions especially for automotive interior application. Good properties of the standard-injection molding grades like high rigidity, hardness and toughness; good chemical resistance to solvents, fuel and strong alkalis as well as good hydrolysis resistance; high resistance to thermal and oxidative degradation are maintained Emission according to VDA 275 < 10 mg/kg (natural grades)

Monomers and additives are listed in EU-Regulation (EU) 10/2011 FDA compliant according to 21 CFR 177.2470 Burning rate ISO 3795 and FMVSS 302 < 75 mm/min for a thickness more than 1 mm.

FDA = Food and Drug Administration (USA) FMVSS = Federal Motor Vehicle Safety Standard (USA)

Rheological properties

Melt volume-flow rate	8 cm ³ /10min	ISO 1133
Temperature	190 °C	
Load	2.16 kg	
Moulding shrinkage, parallel	2.0 %	ISO 294-4, 2577
Moulding shrinkage, normal	1.9 %	ISO 294-4, 2577

Typical mechanical properties

Tensile Modulus	2850	MPa	ISO 527-1/-2
Yield stress, 50mm/min	64	MPa	ISO 527-1/-2
Yield strain, 50mm/min	9	%	ISO 527-1/-2
Nominal strain at break	30	%	ISO 527-1/-2
Flexural Modulus	2700	MPa	ISO 178
Tensile creep modulus, 1h	2500	MPa	ISO 899-1
Tensile creep modulus, 1000h		MPa	ISO 899-1
Charpy impact strength, 23°C	220 ^[P]	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	220	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	6.5	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	6	kJ/m²	ISO 179/1eA
Ball indentation hardness, H 358/30	144	MPa	ISO 2039-1
[P]: Partial Break			

Thermal properties

Melting temperature, 10°C/min	166	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	104	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h, 50N	150	°C	ISO 306
Coeff. of linear therm. expansion, parallel	110	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	110	E-6/K	ISO 11359-1/-2
Thermal conductivity of melt	0.155	W/(m K)	Internal
Eff. thermal diffusivity	4.85E-8	m²/s	Internal
Spec. heat capacity of melt	2210	J/(kg K)	Internal

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Internal

HOSTAFORM® C 9021 XAP®

Electrical properties

Relative permittivity, 100Hz	4	IEC 62631-2-1
Relative permittivity, 1MHz	4	IEC 62631-2-1
Dissipation factor, 100Hz	20 E-4	IEC 62631-2-1
Dissipation factor, 1MHz	50 E-4	IEC 62631-2-1
Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E14 Ohm	IEC 62631-3-2
Electric strength	35 kV/mm	IEC 60243-1
Comparative tracking index	PLC 0 PLC	UL 746A

Other properties

Humidity absorption, 2mm	0.2 %	Sim. to ISO 62
Water absorption, 2mm	0.65 %	Sim. to ISO 62
Density	1410 kg/m³	ISO 1183
Density of melt	1200 kg/m ³	Internal

Injection

Drying Temperature	100 - 120	°C
Drying Time, Dehumidified Dryer	3 - 4	h
Processing Moisture Content	0.15	%
Screw tangential speed	0.2 - 0.21	m/s
Max. mould temperature	80 - 120	°C
Back pressure	4	MPa
Injection speed	slow-medium	
Ejection temperature	140	°C

Characteristics

Additives Release agent

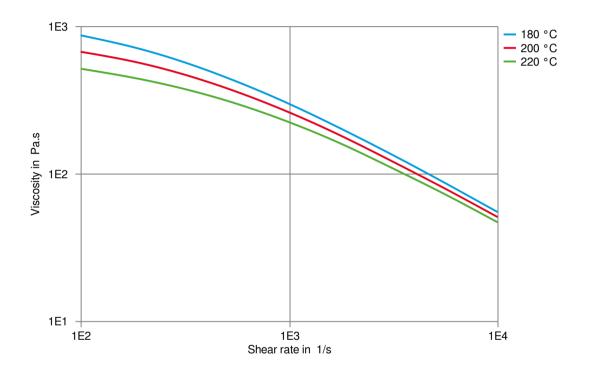
Additional information

Injection molding Standard injection moulding machines with three phase (15 to 25 D) plasticating screws will fit.

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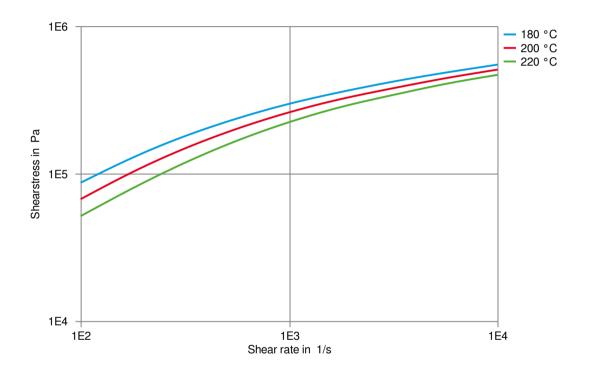
Viscosity-shear rate



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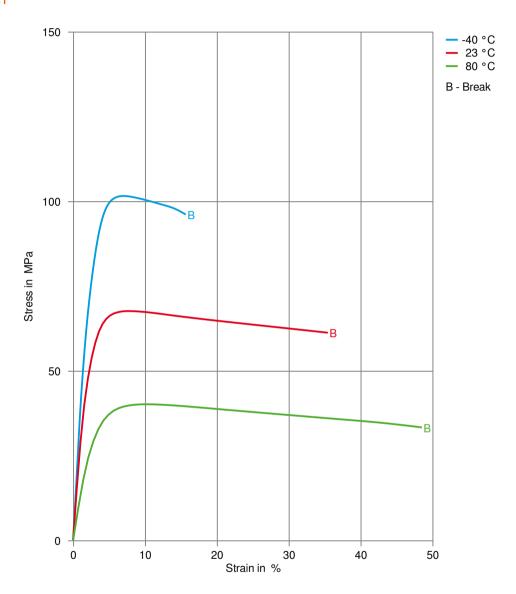
Shearstress-shear rate



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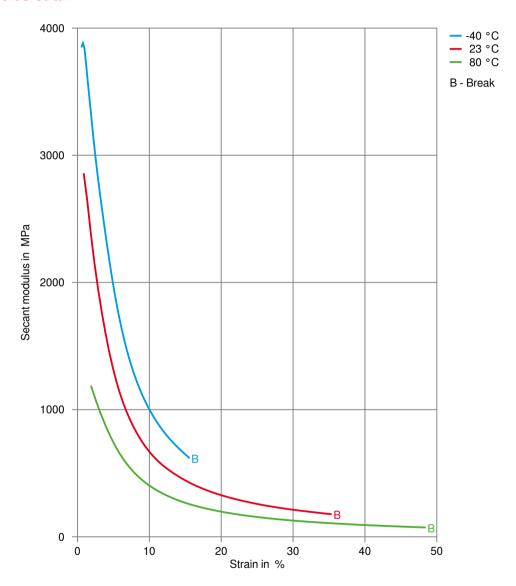
Stress-strain



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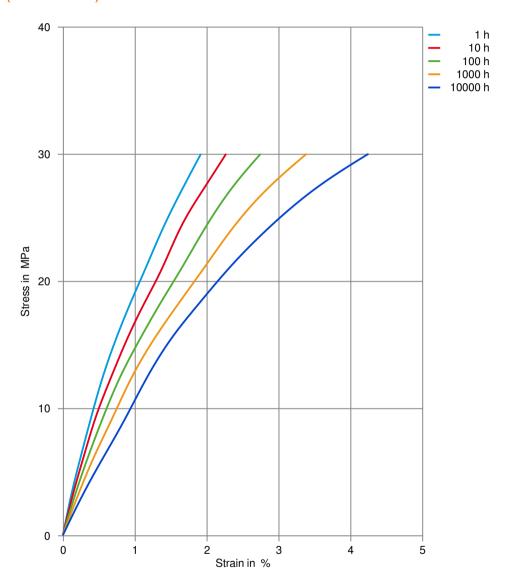
Secant modulus-strain



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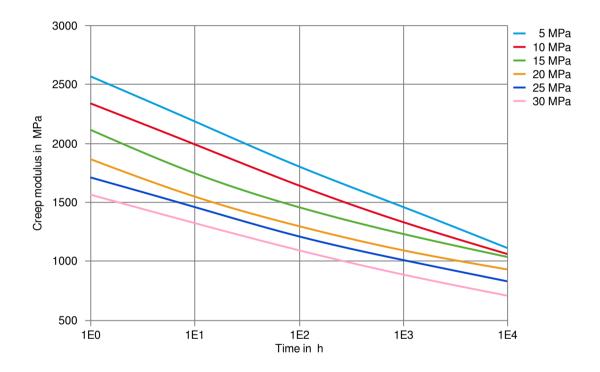
Stress-strain (isochronous) 23°C



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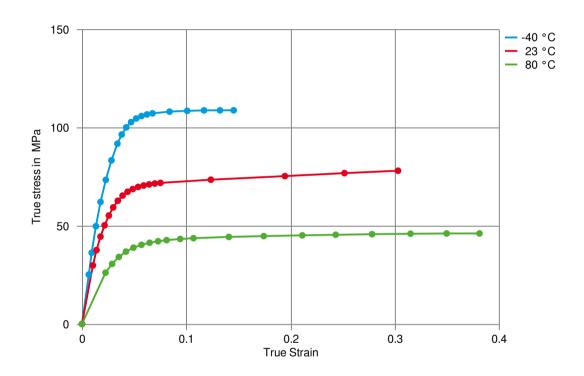
Creep modulus-time 23°C



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True stress-strain



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Processing Texts

Pre-drying It is normally not necessary to dry HOSTAFORM. However, should there be

surface moisture (condensate) on the molding compound as a result of incorrect storage, drying is required. A circulating air drying cabinet can be used for this

purpose if the granul

Longer pre-drying times/storage The product can then be stored in standard conditions until processed.

Injection molding Standard injection moulding machines with three phase (15 to 25 D)

plasticating screws will fit.

Injection molding Preprocessing

To achive low emission values pre drying using a recirculating air dryer (100 to

120 °C / max. 40 mm layer / 3 to 6 hours) is recommended.

Max. Water content 0,1 %

Injection molding Postprocessing Conditioning e.g. moisturizing is not necessary.

Other Approvals

Other Approvals

OEM	Specification	Additional Information
GM	GMW22P-POM-C2D	Natural & Black

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Revised: 2023-02-23 Source: Celanese Materials Database

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