

HOSTAFORM® S 9363

Impact modified, improved modulus and weld line

Hostaform® acetal copolymer grade S 9363 is an impact modified grade for demanding applications. Hostaform® S 9363 provides good impact strength while improving modulus and weld line strength over standard impact modified grades such as Hostaform® S 9362. Chemical abbreviation according to ISO 1043-1: POM-HI

Rheological properties

Melt volume-flow rate	5.5 cm ³ /10min	ISO 1133
Temperature	190 °C	
Load	2.16 kg	
Moulding shrinkage, parallel	1.8 %	ISO 294-4, 2577
Moulding shrinkage, normal	1.6 %	ISO 294-4, 2577

Typical mechanical properties

Tensile Modulus	2000 MPa	ISO 527-1/-2
Yield stress, 50mm/min	50 MPa	ISO 527-1/-2
Yield strain, 50mm/min	12 %	ISO 527-1/-2
Flexural Modulus	2000 MPa	ISO 178
Shear Modulus	491 MPa	ISO 6721
Charpy impact strength, 23°C	NB kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	NB kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	13 kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	8 kJ/m ²	ISO 179/1eA
Izod notched impact strength, 23°C	13 kJ/m ²	ISO 180/1A
Izod notched impact strength, -30°C	10 kJ/m ²	ISO 180/1A
Izod notched impact strength, -40°C	8 kJ/m ²	ISO 180/1A
Izod impact strength, 23°C	NB kJ/m ²	ISO 180/1U
Hardness, Rockwell, M-scale	65	ISO 2039-2
Poisson's ratio	0.41	

Thermal properties

Melting temperature, 10°C/min	166 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	84 °C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	148 °C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 10N	161 °C	ISO 306
Coeff. of linear therm. expansion, parallel	110 E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	110 E-6/K	ISO 11359-1/-2

Other properties

Humidity absorption, 2mm	0.25 %	Sim. to ISO 62
Water absorption, 2mm	0.8 %	Sim. to ISO 62
Density	1380 kg/m ³	ISO 1183

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Injection

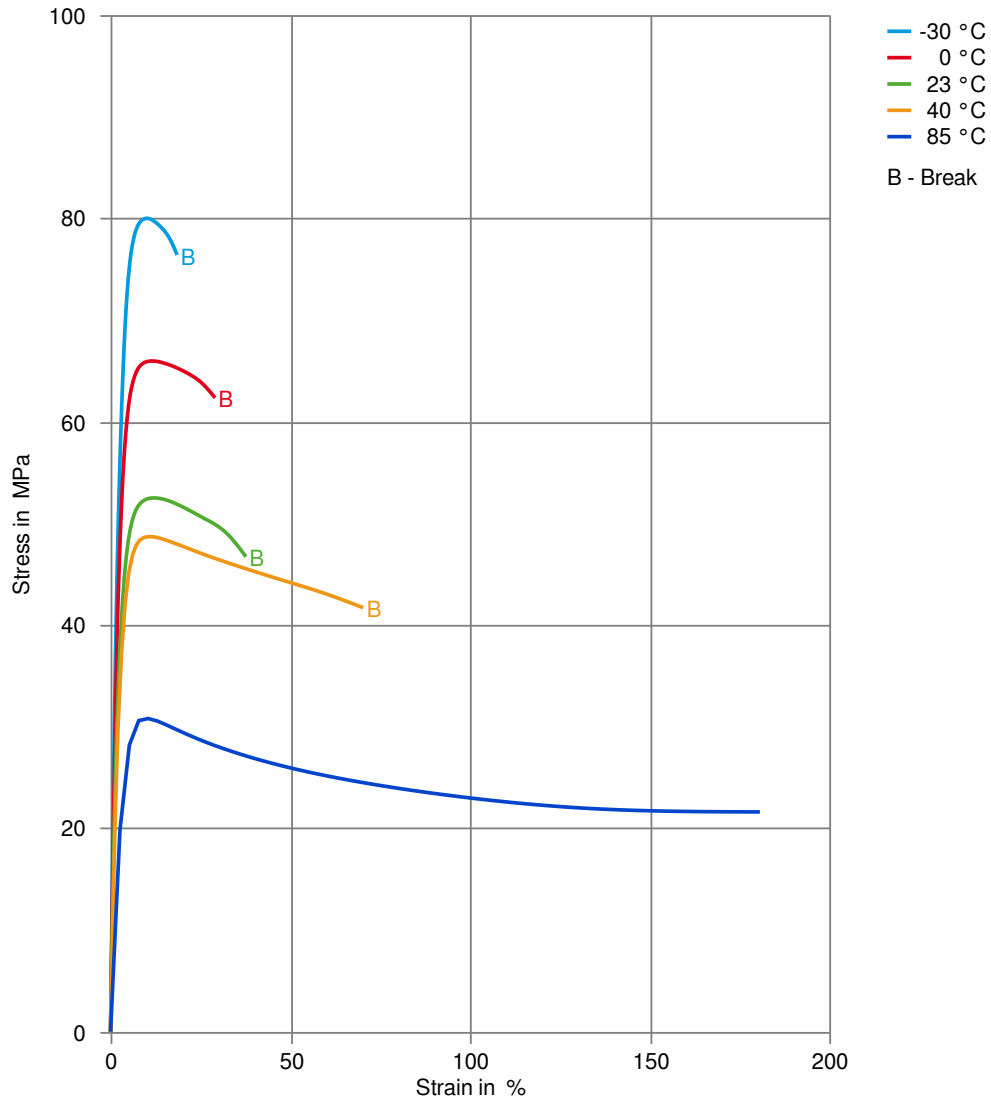
Drying Temperature	100 - 120 °C	
Drying Time, Dehumidified Dryer	3 - 4 h	
Melt Temperature Optimum	200 °C	Internal
Max. mould temperature	60 - 70 °C	
Back pressure	2 MPa	
Injection speed	slow	

Characteristics

Additives	Release agent
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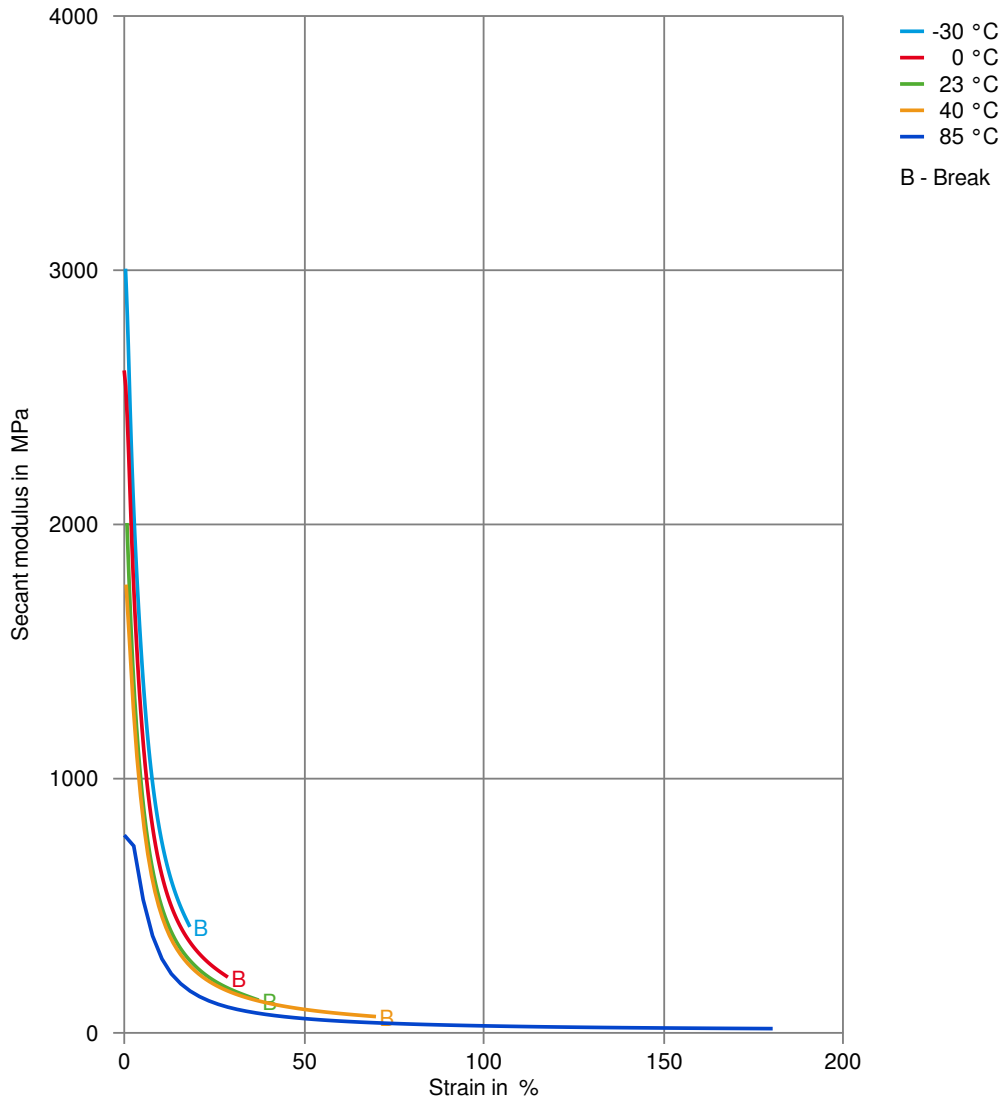
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Stress-strain



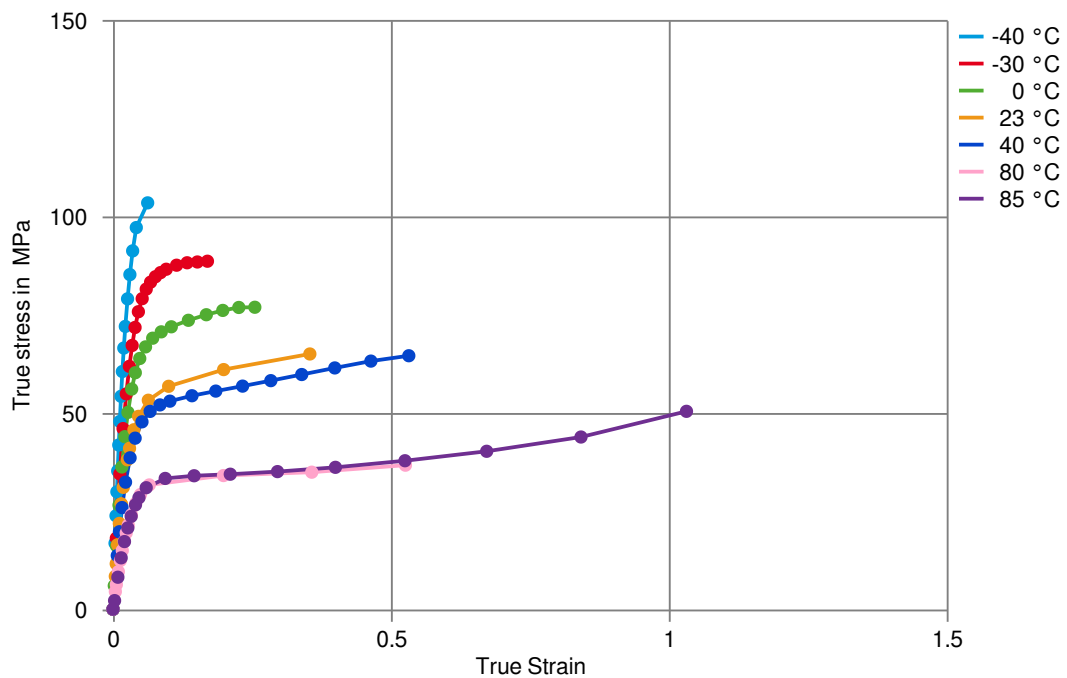
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Secant modulus-strain



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True stress-strain



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Processing Texts

Pre-drying

Drying is not normally required. If material has contacted moisture through improper storage and handling or through regrind use, dry to prevent splay and odor problems.

Other Approvals

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OEM	Specification	Additional Information
Changan	MTS-F01-02-001-A3	2019
Stellantis - Chrysler	CPN 2940	Natural
Stellantis - Chrysler	CPN 2726	Black
Ford	WSF-M4D618-A	
GM	GMW22P-POM-C2P1	
Renault		No spec listed
Li Auto	Q/LiA5310020	2021 (V2)