

## HOSTAFORM® SlideX® C0313 XAP®2

### POM, Tribology

POM copolymer Injection molding grade with tribological modification for demanding applications that require prevention of audible noise caused by stick-slip phenomenon. Excellent tribological performance with low friction and low wear under various conditions of sliding against plastics and metals. Reduced emission grade. Emissions according to VDA 275 < 5 mg/kg. Material is also food contact compliant in certain countries and for certain conditions of use (contact Celanese for further information).

Chemical abbreviation according to ISO 1043-1: POM Molding compound ISO 29988-1: POM-K | M-GNRS2 | 4-2 | - | POM copolymer

### Rheological properties

Melt volume-flow rate	13 cm <sup>3</sup> /10min	ISO 1133
Temperature	190 °C	
Load	2.16 kg	
Moulding shrinkage, parallel	2.0 %	ISO 294-4, 2577
Moulding shrinkage, normal	1.6 %	ISO 294-4, 2577

### Typical mechanical properties

Tensile Modulus	2700 MPa	ISO 527-1/-2
Yield stress, 50mm/min	60 MPa	ISO 527-1/-2
Yield strain, 50mm/min	13 %	ISO 527-1/-2
Nominal strain at break	40 %	ISO 527-1/-2
Flexural Modulus	2550 MPa	ISO 178
Compressive stress at 1% strain	25 MPa	ISO 604
Shear Modulus	966 MPa	ISO 6721
Charpy impact strength, 23°C	150 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	140 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	6 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	6 kJ/m <sup>2</sup>	ISO 179/1eA
Ball indentation hardness, H 358/30	140 MPa	ISO 2039-1

### Thermal properties

Melting temperature, 10°C/min	170 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	93 °C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	157 °C	ISO 75-1/-2
Vicat softening temperature, 50°C/h, 50N	151 °C	ISO 306
Coeff. of linear therm. expansion, parallel	130 E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	130 E-6/K	ISO 11359-1/-2

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### Other properties

Humidity absorption, 2mm	0.2 %	Sim. to ISO 62
Water absorption, 2mm	0.65 %	Sim. to ISO 62
Density	1400 kg/m <sup>3</sup>	ISO 1183

### Injection

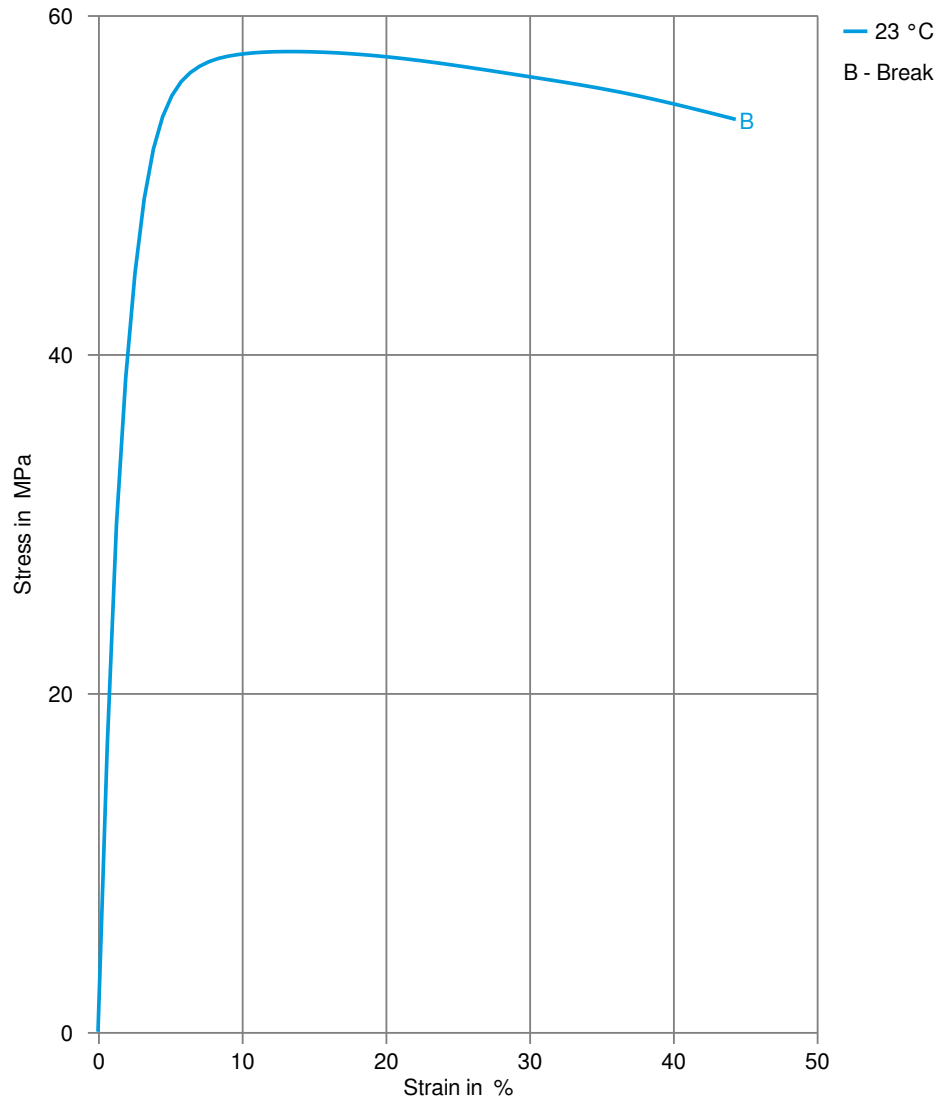
Drying Temperature	100 - 120 °C	
Drying Time, Dehumidified Dryer	3 - 4 h	
Processing Moisture Content	0.15 %	
Melt Temperature Optimum	200 °C	Internal
Screw tangential speed	0.2 - 0.21 m/s	
Max. mould temperature	80 - 120 °C	
Back pressure	4 MPa	
Injection speed	slow-very slow	

### Additional information

Injection molding	See Processing Guide and Involve Celanese FTS support to obtain best quality parts
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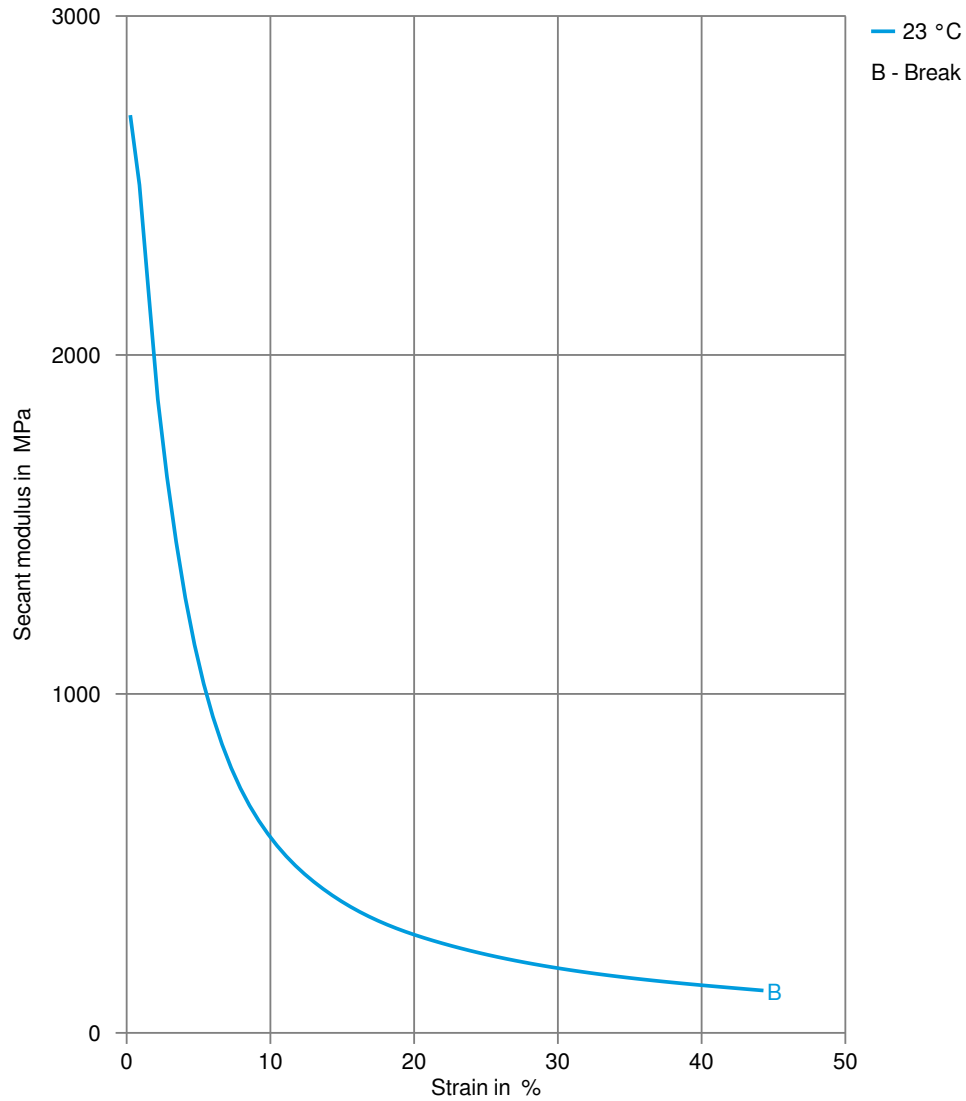
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### Stress-strain



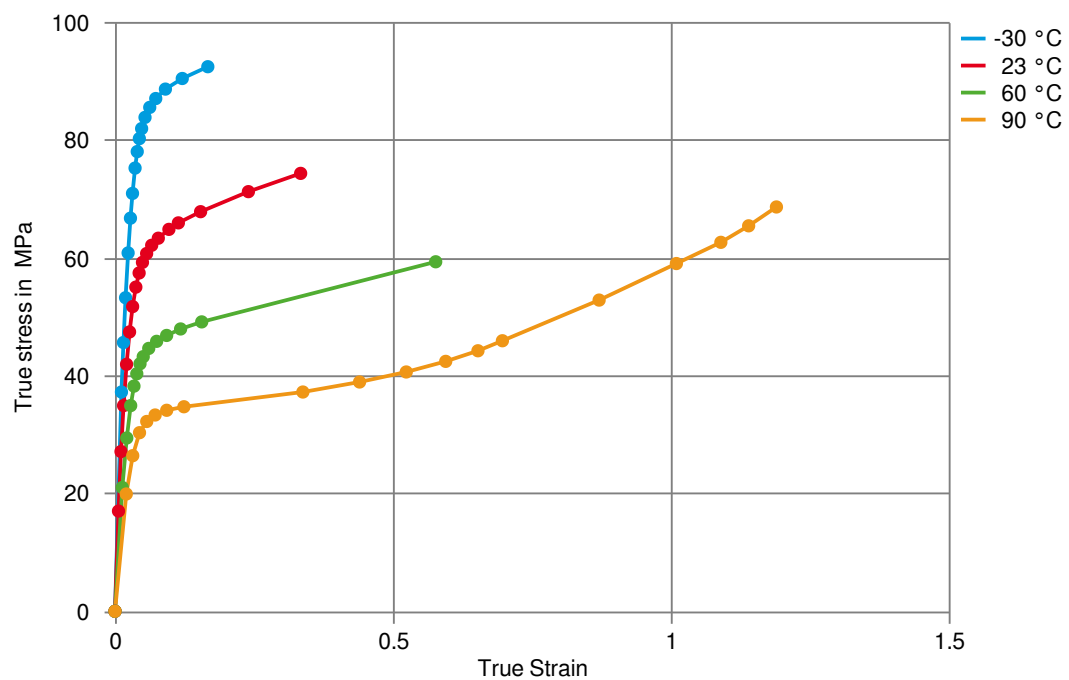
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### Secant modulus-strain



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### True stress-strain



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### Processing Texts

Pre-drying	Drying is not normally required. If material has come in contact with moisture through improper storage or handling or through regrind use, drying may be necessary to prevent splay and odor problems
Longer pre-drying times/storage	The product can then be stored in standard conditions until processed.
Injection molding	See Processing Guide and Involve Celanese FTS support to obtain best quality parts

### Other Approvals

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OEM	Specification	Additional Information
Mercedes-Benz Group (Daimler)	DBL 5404	BQF
Honda		Interior
Hyundai	MS237-12, Type A	
VW Group	TL52476	Black Only -Porsche-Grammer-Ros- Center Console / Arm Rest-SlideX