

KEPITAL® F10-01 T2

a high-viscosity grade for extrusion of round bars, sheets and tubes

KEPITAL® F10-01 T2 is a high-viscosity grade for extrusion of round bars, sheets and tubes Suitable for uses requiring high productivity without micro porosity for large diameter rods and plates.

Rheological properties

Moulding shrinkage, parallel	2.0 %	ISO 294-4, 2577
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Typical mechanical properties

Yield stress, 50mm/min	61 MPa	ISO 527-1/-2
Yield strain, 50mm/min	10 %	ISO 527-1/-2
Nominal strain at break	30 %	ISO 527-1/-2
Flexural Modulus	2200 MPa	ISO 178
Flexural Strength	80 MPa	ISO 178
Charpy notched impact strength, 23°C	8 kJ/m ²	ISO 179/1eA

Thermal properties

Melting temperature, 10°C/min	165 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	90 °C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	120 E-6/K	ISO 11359-1/-2

Electrical properties

Electric strength	19 kV/mm	IEC 60243-1
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Other properties

Humidity absorption, 2mm	0.2 %	Sim. to ISO 62
Density	1410 kg/m ³	ISO 1183