

## KEPITAL® F15-33

toughness-improved(medium-high viscosity)grade

KEPITAL® F15-33 is a toughness-improved (medium-high viscosity) grade for general injection molding. Features improved molding cycle time.

## Rheological properties

2.0	%	ISO 294-4, 2577
2600	MPa	ISO 527-1/-2
64	MPa	ISO 527-1/-2
10	%	ISO 527-1/-2
_		ISO 527-1/-2
		ISO 178
		ISO 178
		ISO 179/1eA
6	kJ/m²	ISO 179/1eA
165	°C	ISO 11357-1/-3
96	°C	ISO 75-1/-2
120	E-6/K	ISO 11359-1/-2
19	kV/mm	IEC 60243-1
0.2	%	Sim. to ISO 62
		ISO 1183
	2600 64 10 34 2450 85 7 6	2.0 %  2600 MPa 64 MPa 10 % 34 % 2450 MPa 85 MPa 7 kJ/m² 6 kJ/m²  165 °C 96 °C 120 E-6/K  19 kV/mm  0.2 % 1410 kg/m³

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