

KEPITAL® F25-03M

POM, unfilled, medium-low viscosity grade, resistance in hot water and high temperature/humidity
 KEPITAL® F25-03M is a medium-low viscosity grade for general injection molding.
 Features improved resistance in hot water and high temperature/humidity.

Product information

Part Marking Code	> POM <	ISO 11469
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Rheological properties

Moulding shrinkage, parallel	2.0 %	ISO 294-4, 2577
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Typical mechanical properties

Tensile Modulus	2750 MPa	ISO 527-1/-2
Yield stress, 50mm/min	65 MPa	ISO 527-1/-2
Yield strain, 50mm/min	9 %	ISO 527-1/-2
Nominal strain at break	31 %	ISO 527-1/-2
Flexural Modulus	2600 MPa	ISO 178
Flexural Strength	90 MPa	ISO 178
Charpy notched impact strength, 23 °C	6 kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30 °C	5 kJ/m ²	ISO 179/1eA

Thermal properties

Melting temperature, 10 °C/min	165 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	100 °C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	120 E-6/K	ISO 11359-1/-2

Electrical properties

Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E16 Ohm	IEC 62631-3-2
Electric strength	19 kV/mm	IEC 60243-1

Other properties

Humidity absorption, 2mm	0.2 %	Sim. to ISO 62
Density	1410 kg/m ³	ISO 1183

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