

KEPITAL® F40-03 Colored

An extremely low-viscosity grade for general injection molding (colored)

KEPITAL® F40-03 Colored is a standard unfilled (extremely low-viscosity) grade for general injection molding (colored).

Suitable for multi-cavity molds and thin-walled precision parts

Rheological properties

Moulding shrinkage, parallel	2.0 %	ISO 294-4, 2577
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Typical mechanical properties

Yield stress, 50mm/min	65 MPa	ISO 527-1/-2
Yield strain, 50mm/min	7 %	ISO 527-1/-2
Nominal strain at break	20 %	ISO 527-1/-2
Flexural Modulus	2750 MPa	ISO 178
Flexural Strength	93 MPa	ISO 178
Charpy notched impact strength, 23°C	3.5 kJ/m ²	ISO 179/1eA

Thermal properties

Melting temperature, 10°C/min	165 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	101 °C	ISO 75-1/-2

Other properties

Humidity absorption, 2mm	0.2 %	Sim. to ISO 62
Density	1410 kg/m ³	ISO 1183