

KEPITAL® FG2025J

POM, 25% glass fiber-reinforced grade

KEPITAL® FG2025J is a 25% glass fiber-reinforced grade for general injection molding.

Suitable for parts requiring extremely high strength, high stiffness, high deflection temperature, and excellent creep resistance.

Product information

Part Marking Code	> POM-GF25 <		ISO 11469
Rheological properties			
Moulding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Typical mechanical properties			
Stress at break, 5mm/min	160	MPa	ISO 527-1/-2
Strain at break, 5mm/min	3	%	ISO 527-1/-2
Flexural Modulus	8250	MPa	ISO 178
Flexural Strength		MPa	ISO 178
Charpy notched impact strength, 23°C	8	kJ/m ²	ISO 179/1eA
Thermal properties			
Melting temperature, 10°C/min	165	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	162	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	30	E-6/K	ISO 11359-1/-2
Electrical properties			
Volume resistivity	1E12	Ohm.m	IEC 62631-3-1
Surface resistivity	1E16	Ohm	IEC 62631-3-2
Electric strength	23	kV/mm	IEC 60243-1
Other properties			
Humidity absorption, 2mm	0.2	%	Sim. to ISO 62
Density	1590	kg/m³	ISO 1183

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