

# KEPITAL® TE-24S LOF

POM, toughened, low emission

KEPITAL® TE-24S LOF is a toughened (high content impact-modified additive) grade for general injection molding. Suitable for applications requiring superior impact-modified property and good flexibility. A low-emission grade featuring improved heat stability.

## Product information

Part Marking Code	> POM-HI <	ISO 11469
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## Rheological properties

Moulding shrinkage, parallel	1.5 %	ISO 294-4, 2577
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## Typical mechanical properties

Yield stress, 50mm/min	38 MPa	ISO 527-1/-2
Yield strain, 50mm/min	17 %	ISO 527-1/-2
Nominal strain at break	>100 %	ISO 527-1/-2
Flexural Modulus	1300 MPa	ISO 178
Flexural Strength	43 MPa	ISO 178
Charpy notched impact strength, 23 °C	22 kJ/m <sup>2</sup>	ISO 179/1eA

## Thermal properties

Melting temperature, 10 °C/min	165 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	61 °C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	130 E-6/K	ISO 11359-1/-2

## Electrical properties

Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E16 Ohm	IEC 62631-3-2

## Other properties

Humidity absorption, 2mm	0.25 %	Sim. to ISO 62
Density	1320 kg/m <sup>3</sup>	ISO 1183