

# KEPITAL® TE-33A LOF NAT

POM, impact modified, medium-high viscosity grade, low emission

KEPITAL® TE-33A LOF NAT is an impact-modified, medium-high viscosity grade for general injection molding with low emission.

## Product information

Part Marking Code	> POM <	ISO 11469
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## Rheological properties

Moulding shrinkage, parallel	%	ISO 294-4, 2577
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## Typical mechanical properties

Yield stress, 50mm/min	42 MPa	ISO 527-1/-2
Yield strain, 50mm/min	8 %	ISO 527-1/-2
Nominal strain at break	30 %	ISO 527-1/-2
Flexural Modulus	1700 MPa	ISO 178
Flexural Strength	56 MPa	ISO 178
Charpy notched impact strength, 23°C	10 kJ/m <sup>2</sup>	ISO 179/1eA

## Electrical properties

Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E16 Ohm	IEC 62631-3-2

## Other properties

Density	1360 kg/m <sup>3</sup>	ISO 1183
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