

SANTOPRENE® 121-60M200

A soft, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material is specially formulated with high flow properties and excellent aesthetics for use in injection molded parts such as automotive glass encapsulation. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- Designed for fast, easy injection molding, especially for complex part geometries
- Designed to be injected at lower molding temperatures or at lower injection pressures
- Designed with higher gloss to allow for a wider range of gloss tailoring via mold surface
- Recommended for applications requiring superior part surface appearance with minimal to no flow defects or tiger stripes

Typical mechanical properties

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| Stress at 100% elongation | 2.06 MPa | ISO 527-1/-2 or ISO 37 |
| Stress at break | 4.1 MPa | ISO 527-1/-2 or ISO 37 |
| Elongation at break | 379 % | ISO 527-1/-2 or ISO 37 |
| Shear Modulus | 5.76 MPa | ISO 6721 |
| Low temperature brittleness | -59 °C | ISO 812 |
| Shore A hardness, 15s | 61 | ISO 48-4 / ISO 868 |
| Compression set at 70°C, 24h | 28 % | ISO 815 |
| Compression Set, 125°C, 70h | 44 % | ISO 815 |
| Tear strength, normal | 17.7 kN/m | ISO 34-1 |

Other properties

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| Density | 950 kg/m ³ | ISO 1183 |
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Injection

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| Melt Temperature Optimum | 215 °C | Internal |
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Processing Texts

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| Processing Notes | Desiccant drying for 3 hours at 80 °C (180 °F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230 °C (350 to 450 °F) and is incompatible with acetal and PVC. |
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Other Approvals

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| Other Approvals | |
| OEM | Specification |
| GM | GMW15812, Type 5M |
| Li Auto | Q/LiA5310057 |
| Mercedes-Benz Group (Daimler) | DBL 5562 |
| Renault | FRM 18-27-205 /--- |

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| Stellantis - Chrysler | MS-AR-100 BMV-HF |
| Geely | Q/JLY J7110166B |
| VW Group | TL 527 03 |
| VW Group | VW50123 |
| VW Group | VW50180 |

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