

LOTTE CHEMICAL CORPORATION

56 GOSAN-RO

UIWANG-SI, GYEONGGI-DO 16073 Republic of Korea

STAREX: VE-0856(+)

Acrylonitrile Butadiene Styrene (ABS), pellets

(+) - May be replaced by one, two, or three numbers and/or letter(s)



Flammability	Value	Test Method
Flame Rating		UL 94
1.5 mm, ALL	V-0	
2.0 mm, ALL	V-0, 5VB	
2.5 mm, ALL	V-0, 5VB	
3.0 mm, ALL	V-0, 5VA	
Flammability Classification		IEC 60695-11-10, -20
1.5 mm, ALL	V-0	
2.0 mm, ALL	V-0, 5VB	
2.5 mm, ALL	V-0, 5VB	
3.0 mm, ALL	V-0, 5VA	
Electrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746A
1.5 mm	PLC 0	
2.0 mm	PLC 0	
2.5 mm	PLC 0	
3.0 mm	PLC 0	
High Amp Arc Ignition (HAI)		UL 746A
1.5 mm	PLC 0	
2.0 mm	PLC 0	
2.5 mm	PLC 0	
3.0 mm	PLC 0	
Comparative Tracking Index (CTI)	PLC 1	UL 746A
Dielectric Strength	21 kV/mm	ASTM D149
High Voltage Arc Tracking Rate (HVTR)	PLC 2	UL 746A
Volume Resistivity	1.0E+11 ohms·cm	ASTM D257
Volume Resistivity	1.0E+11 ohms·cm	IEC 60093
Arc Resistance	PLC 7	ASTM D495
Thermal	Value	Test Method
RTI Elec		UL 746B
1.5 mm	85.0°C	
2.0 mm	85.0°C	
2.5 mm	85.0°C	
3.0 mm	85.0 °C	
RTI Imp		UL 746B
1.5 mm	80.0°C	
2.0 mm	80.0°C	
2.5 mm	80.0°C	
3.0 mm	80.0°C	

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Form Number: E115797-219591

Report Date: 8/4/1995 Last Revised: 8/16/2010

Component - Plastics

File Number: E115797



Thermal	Value	Test Method
RTI Str		UL 746B
1.5 mm	85.0 °C	
2.0 mm	85.0 °C	
2.5 mm	85.0 °C	
3.0 mm	85.0 °C	

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