

## SMMA ACRYSTEX® PM-600

Product Description: High clarity, Injection grade

Properties	ISO Test Method	Test Condition	Unit	PM-600
<b>Melt Flow Index</b>	1133	200°C×5KG	ml/10 min	1.5
<b>Mass Density</b>	1183	23 °C	g/cm <sup>3</sup>	1.12
<b>Tensile Strength</b>	527	50 mm/min, yield	MPa	67
		50 mm/min, break	MPa	–
<b>Tensile Elongation</b>	527	50 mm/min	%	5
<b>Flexural Strength</b>	178	2 mm/min	MPa	90
<b>Flexural Modulus</b>		2 mm/min	GPa	2.5
<b>Izod Impact Strength</b>	180/1A	23°C, Notched	KJ/m <sup>2</sup>	3
		-30°C, Notched	KJ/m <sup>2</sup>	2.7
<b>Charpy Impact Strength</b>	179	23°C, Notched	KJ/m <sup>2</sup>	2
		Charpy -30°C, Notched	KJ/m <sup>2</sup>	2
<b>Vicat Softening Temp.</b>	306	50°C/hr;1KG	°C	106
		50°C/hr;5KG	°C	101
<b>Heat Distortion Temp.</b>	75/A	1.8MPa, unannealed	°C	82
		1.8MPa, annealed	°C	97
<b>Coefficient of Linear Thermal Expansion</b>	11359	-	-	5~8 x10-5
<b>Flammability</b>	-	UL-94	-	1.5mm HB
<b>Mold Shrinkage</b>	294-4	-	%	0.3~0.7
<b>Symbol</b>	1043	-	-	>SMMA<

July 22, 2021

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

The above statement is based on our current level of knowledge and covers the above products directly manufactured and supplied by CHI MEI CORPORATION at the date of issue. CHI MEI CORPORATION makes no warranties, whether express or implied, and assumes no liability in connection with any use of above information. Notwithstanding the foregoing, CHI MEI CORPORATION shall in no event be held obligated or liable for any claims due to or arising from (i) any customer provided, consigned, materials and/or parts, which are incorporated or adopted in the products; (ii) any combination of the products with material not provided or authorized by our company; (iii) any modifications to the products which are made or directed by customer; (iv) our compliance with the specifications, instructions, and/or designs provided by customer; (v) any anti-trust, unfair competition and/or other unlawful actions effected by customer; or (vi) any defects, infringement, breach and/or violation which are arising out of customer's faults or otherwise not solely and directly attributable to CHI MEI CORPORATION. In no event will CHI MEI CORPORATION be liable for any indirect, special, exemplary, punitive, or consequential damages (including lost profits) of any nature whatsoever whether arising out of the purchase, shipment, unloading, handling, or use of any product or otherwise.