

## 奇美實業股份有限公司

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## **CHIMEI CORPORATION**

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## **General PMMA ACRYREX® CM-205N**

产品叙述: High viscosity

| 物性          | ISO 测试方法 | 测试条件                      | 单位        | CM-205N  |
|-------------|----------|---------------------------|-----------|----------|
| 熔融指数        | 1133     | 230°C×3.8KG               | ml/10 min | 1.9      |
| 比重          | 1183     | 23 ℃                      | g/cm³     | 1.19     |
| 拉伸强度        | 527      | 5 mm/min, yield           | MPa       | 70       |
|             |          | 50 mm/min, break          | MPa       | 70       |
| 延伸率         | 527      | 50 mm/min                 | %         | 12       |
| 弯曲强度        | 178      | 2 mm/min                  | MPa       | 103      |
| 弯曲弹性模数      |          | 2 mm/min                  | GPa       | 2.8      |
| IZOD 冲击强度   | 180/1A   | 23°C, Notched             | KJ/m²     | 2        |
|             |          | -30°C, Notched            | KJ/m²     | _        |
| Charpy 冲击强度 | 179      | 23°C, Notched             | KJ/m²     | 2        |
|             |          | Charpy<br>'-30°C, Notched | KJ/m²     | _        |
| 维氏软化温度      | 306      | 50°C/hr;1KG               | °C        | 115      |
|             |          | 50°C/hr;5KG               | °C        | 107      |
| 热变形温度       | 75/A     | 1.8MPa, unannealed        | °C        | 95       |
|             |          | 1.8MPa, annealed          | °C        | 104      |
| 线膨胀系数       | 11359    | -                         | -         | 6 X 10-5 |
| 燃烧等级        | -        | UL-94                     | -         | 1.5mm HB |
| 成型收缩率       | 294-4    | -                         | %         | 0.2~0.6  |
| 标记          | 1043     | -                         | -         | >PMMA<   |

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Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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