

Technical Data Sheet

Moplen RP325M



Polypropylene, Random Copolymer

Product Description

Moplen RP325M is a controlled rheology medium modified polypropylene random copolymer. It contains slip and anti-blocking additives.

Moplen RP325M is typically used by customers for manufacturing of un-oriented cast films. Customer report lamination, textile and packaging of foodstuffs as typical applications.

It has been reported by customers that *Moplen* RP325M exhibit good processability, and that films produced with *Moplen* RP325M exhibits high clarity and gloss, softness and good heat weldability.

Regulatory Status

For regulatory compliance information, see *Moplen* RP325M [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Europe
Application	Food Packaging Film; Lamination Film; Stationery Film; Textile Packaging Film
Market	Flexible Packaging
Processing Method	Cast Film
Attribute	Controlled Rheology; Good Heat Seal; High Clarity; Random Copolymer; Unspecified Antiblocking; Unspecified Slip

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	8.5	g/10 min	ISO 1133-1
Density	0.90	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus	850	MPa	ISO 178
Tensile Stress at Break	28	MPa	ISO 527-1, -2
Tensile Stress at Yield	25	MPa	ISO 527-1, -2
Tensile Strain at Break	600	%	ISO 527-1, -2
Tensile Strain at Yield	13	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	7	kJ/m ²	ISO 179-1/1eA
(0 °C)	2	kJ/m ²	ISO 179-1/1eA
Thermal			
Vicat Softening Temperature, (A/50)	135	°C	ISO 306
Heat Deflection Temperature B, (0.45 MPa, Unannealed)	68	°C	ISO 75B-1, -2

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Users should determine the conditions necessary to obtain optimum product properties and suitability of the product for the intended application.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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