

# SABIC® PP 5702P

POLYPROPYLENE HOMOPOLYMER FOR INJECTION MOLDING

## DESCRIPTION

SABIC® PP 5702P is specially developed for injection molded articles for general purpose applications. It gives consistent process ability and high gloss at the products.

## TYPICAL APPLICATIONS

SABIC® PP 5702P can be used for houseware articles, food containers, furniture and toys.

## TYPICAL PROPERTY VALUES

Revision 20201214

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES <sup>(1)</sup></b>			
<b>Melt Flow Rate (MFR)</b>			
at 230 °C and 2.16kg	9	g/10 min	ASTM D1238
<b>Density</b>			
at 23°C	905	kg/m <sup>3</sup>	ASTM D792
<b>MECHANICAL PROPERTIES <sup>(2)</sup></b>			
<b>Rockwell Hardness, R-Scale</b>			
	102	-	ASTM D785
<b>Tensile Properties</b>			
Strength @ Yield	35	MPa	ASTM D638
Elongation @ Yield	12	%	ASTM D638
Flexural Modulus (1% Secant)	1550	MPa	ASTM D790 A
<b>Izod Impact Strength</b>			
notched, at 23°C	37	J/m	ASTM D256
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature</b>			
	154	°C	ASTM D1525
<b>Heat deflection temperature</b>			
455kPa	94	°C	ASTM D648

(1) Typical values, not to be construed as specific limits

(2) Based on injection molded specimens

## PROCESSING CONDITIONS

Typical processing conditions for 5702P are:

Barrel temperature range: 200 - 250°C

Mold Shrinkage: 1.2 - 2.5% depending on wall thickness and processing conditions.

Mold Temperature: Normally 15 - 40°C, up to 65°C for thick parts.

## STORAGE AND HANDLING

Polypropylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.



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