

# SABIC® PP 521P

POLYPROPYLENE HOMOPOLYMER  
REGION ASIA

## DESCRIPTION

SABIC® PP 521P is particularly designed for (biaxially) oriented PP film extrusion with a very specific molecular structure providing the ultimate properties required for the stretching process.

## TYPICAL APPLICATIONS

SABIC® PP 521P is typically used in mono layer or coextruded (B)OPP film. SABIC®PP 521P is known for its excellent n=metallisation behaviour. It can also be used as base material for plain film for stationary, dry food bags, synthetic paper and heat sealable packaging films.

## TYPICAL PROPERTY VALUES

Revision 20210507

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 230°C and 2.16kg	3	g/10 min	ASTM D1238
<b>Density</b>			
at 23°C	905	kg/m <sup>3</sup>	ASTM D792
<b>MECHANICAL PROPERTIES</b>			
<b>Flexural Modulus (1% Secant)</b>	1500	MPa	ASTM D790 A
<b>Izod Impact Strength</b>			
notched, at 23°C	35	J/m	ASTM D256
<b>Rockwell Hardness, R-Scale</b>	102	-	ASTM D785
<b>FILM PROPERTIES</b>			
<b>Tensile Properties <sup>(1)</sup></b>			
stress at yield	35	MPa	ASTM D638
strain at yield	10	%	ASTM D638
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature</b>	155	°C	ASTM D1525
<b>Heat deflection temperature</b>			
at 455kPa	96	°C	ASTM D648

(1) Based on injection molded specimens.

## PROCESSING CONDITIONS

Typical processing conditions for 521P are:

Average extrusion temperature range may be kept at 245 - 255°C.

## STORAGE AND HANDLING

Polypropylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.



## DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.